

| Process Matrix | Processes | Dimensions | | | | | | | | Machine list | | |
|--------------------|---------------------------------------|------------|-----|------------|-------|---------------|-------|-------------|-------|---------------------|------|--|
| | | Module | | Width (mm) | | Diameter (mm) | | Length (mm) | | Machines (quantity) | | Machine brands |
| | | From | To | From | To | From | To | From | To | CNC | Konv | |
| Cylindrical Gears | Hobbing | 0,5 | 50 | 0 | 1.500 | 10 | 5.000 | | | 14 | 1 | Gleason, Modul, Höfler, EMAG |
| | Internal gearcutting, disc-cutter | 5,0 | 30 | 0 | 1.500 | 500 | 6.000 | | | 3 | | Gleason |
| | Internal gearcutting, shaping | 1,0 | 8 | 0 | 130 | 25 | 600 | | | 1 | 2 | Gleason, TOS |
| | External gear grinding, form grinding | 1,0 | 16 | 0 | 500 | 30 | 800 | | | 2 | | Gleason |
| | External gear grinding, generating | 0,5 | 7 | 0 | 300 | 10 | 330 | | | 1 | | Burri Reishauer |
| | Skiving | 1,0 | 12 | | | 10 | 5.000 | | | 7 | | Gleason |
| | Power Skiving | 0,5 | 5 | 0 | 100 | 25 | 700 | | | 4 | | DMG, Okuma, EMAG |
| Bevel Gears | Straight tooth | 1,0 | 10 | | | 10 | 550 | | | 6 | | Klingelberg, Modul Serwema |
| | Spiral bevel | 1,0 | 7 | | | 10 | 540 | | | 2 | 2 | Klingelberg Palloid |
| Worms & wormwheels | Wormshafts cutting | 1,0 | 10 | | | 10 | 250 | 30 | 500 | 2 | 1 | Gleason |
| | Wormshafts skiving | 1,0 | 8 | | | 10 | 250 | 30 | 500 | 2 | | Gleason |
| | Wormshafts grinding | 1,0 | 10 | | | 10 | 250 | 30 | 500 | | 2 | Klingelberg |
| | Worm wheel, hobbing | 1,0 | 20 | | | 10 | 5.000 | | | 9 | 1 | Gleason, Höfler |
| Splines & keyways | Broaching | 0,5 | 3,0 | | | 10 | 150 | 5 | 100 | | 2 | Rausch, Stenhoj |
| | Key seating | | | | | B=3 | B=50 | 5 | 400 | 1 | | Gierth |
| | Key slotting | | | | | B=5 | B=20 | 5 | 250 | 1 | | Perini |
| Turning & milling | Turning / milling / drilling | | | | | 8 | 800 | 10 | 1.000 | 24 | 1 | Okuma, DMG, EMAG, Monforts, Haas |
| | Vertical turning / milling / drilling | | | | | 300 | 5.000 | 10 | 1.000 | 5 | | Pietro Carnaghi, Honor, Sedin, Unisign |
| Grinding | External grinding | | | | | 10 | 300 | 10 | 1.000 | 3 | 1 | Studer, Kellenberger, Tachella, TOS |
| | Internal grinding | | | | | 10 | 300 | 10 | 1.000 | 2 | | Emag, Studer |
| | Surface grinding | | | | | 10 | 500 | 5 | 1.000 | | 2 | Jakobsen |
| Surface treatment | Case hardening | | | | | 10 | 1.000 | 5 | 1.200 | 2 | | IVA |
| | Induction hardening | | | | | 10 | 7.000 | 5 | 1.000 | 3 | | EMA |
| | Metalization | | | | | 10 | 5.000 | 10 | 3.500 | | 1 | |
| Measuring | Gear measuring | 0,5 | 40 | | | 10 | 5.000 | 1 | 600 | 4 | | Gleason, Zeiss Acura/Gaugemax, Römer |
| | 3D-measuring | | | | | 10 | 5.000 | 1 | 1.000 | 3 | | Zeiss, Römer, Etalon |
| | 2D-measuring | | | 0 | 1.250 | | | 1 | 3.000 | 1 | | Trimos |